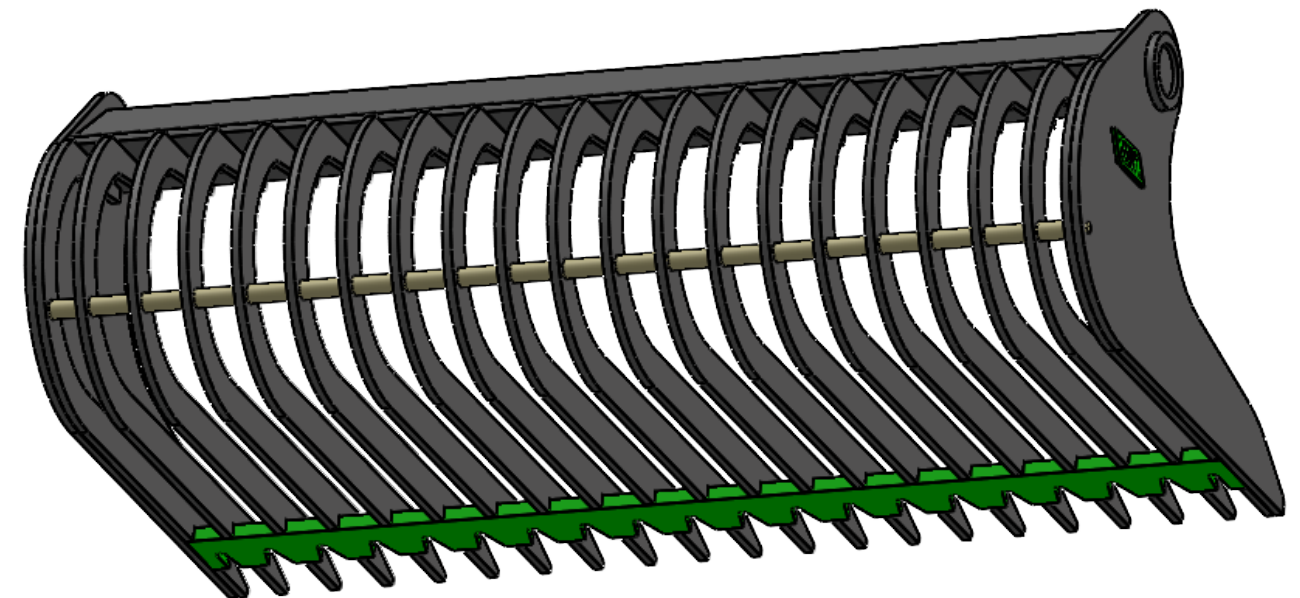
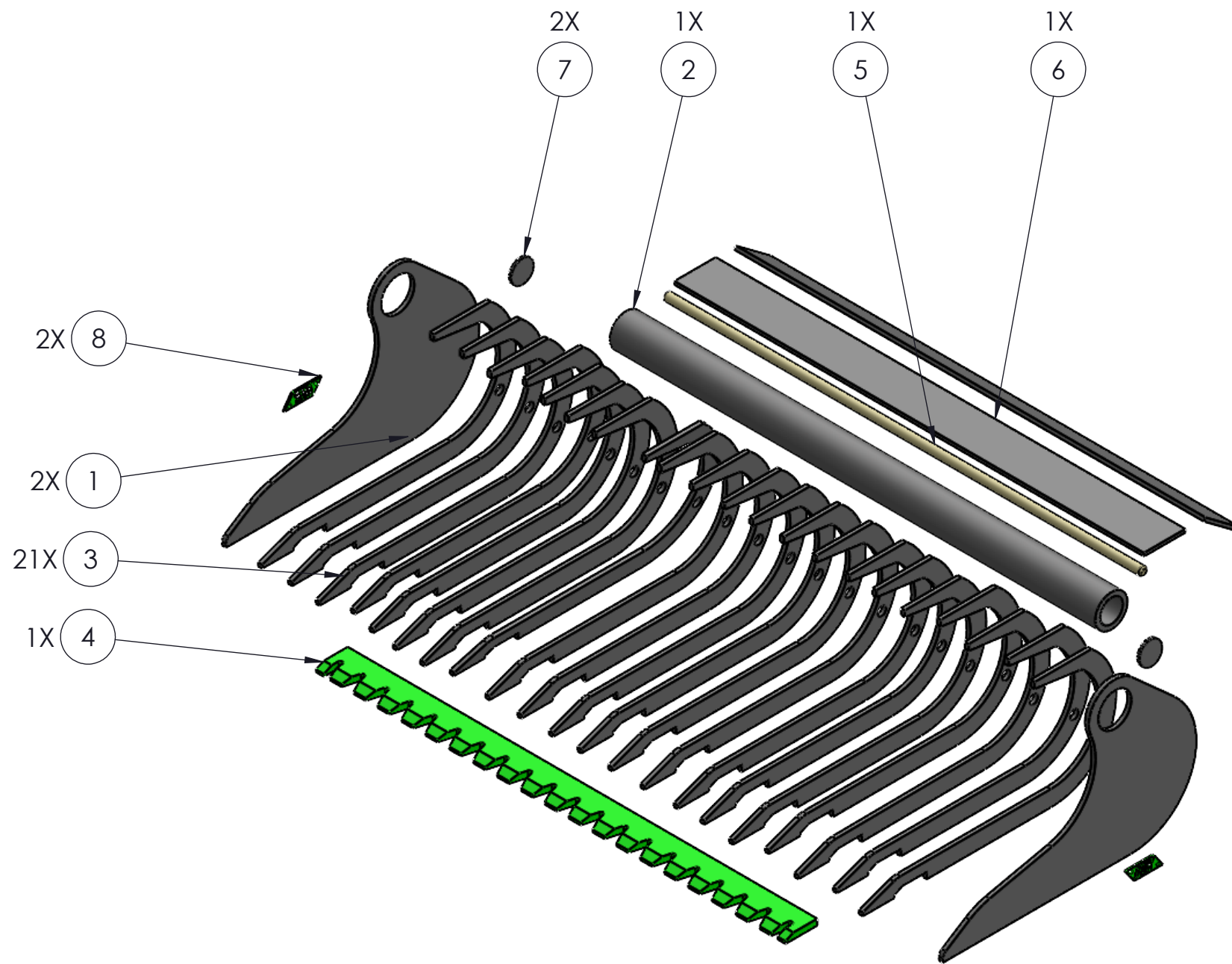
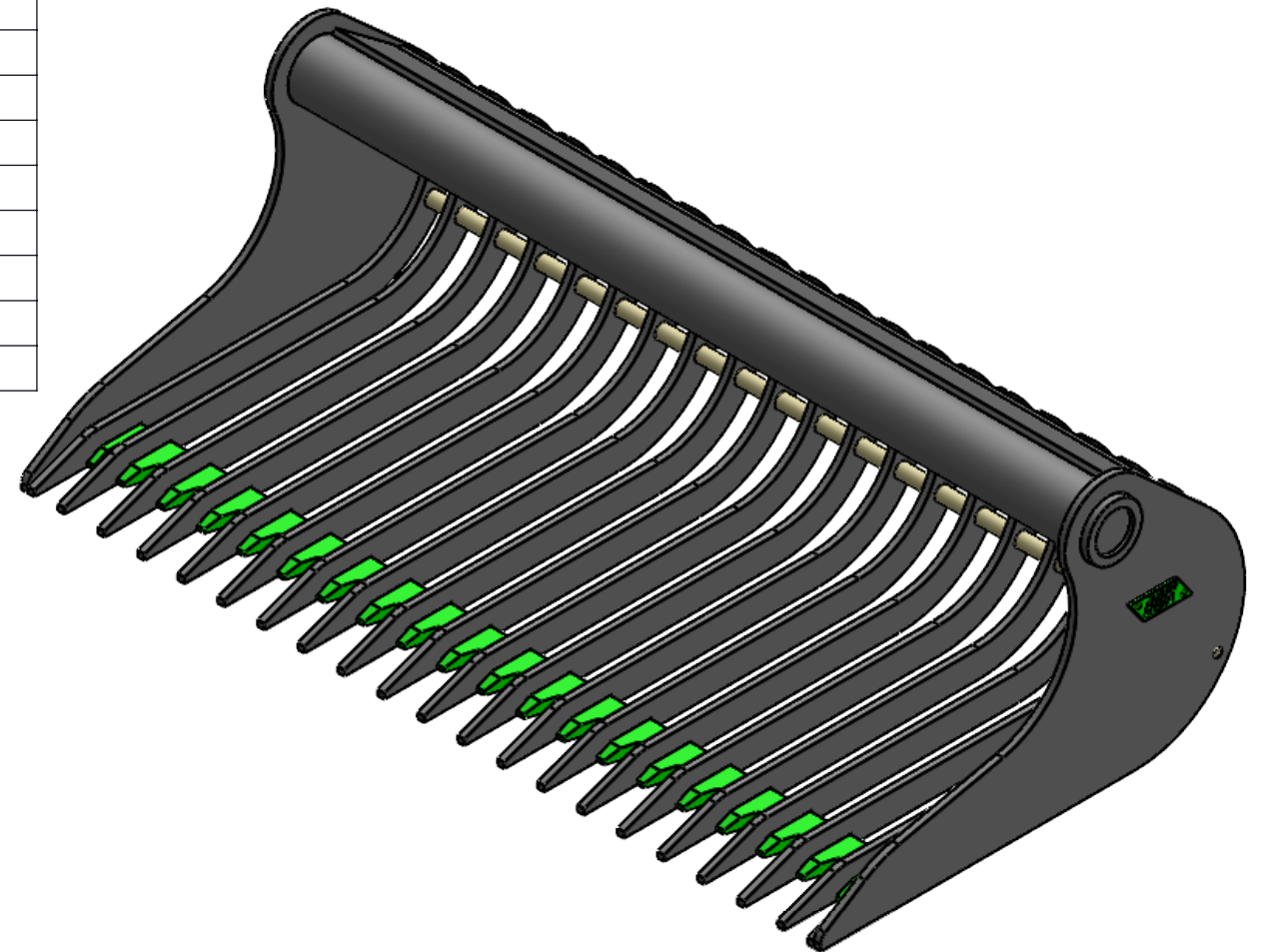

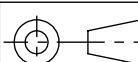


1		2	3	4	5	
ITEM NO.	PART NUMBER	DESCRIPTION	Dxf name		QTY.	Weight
A	1	GCP23-1200-01	SIDE PLATE	E350-10mmX2-GCP23-1200-01	2	8.89
	2	GCP23-1200-02	TUBE ID58xOD82xL1220		1	24.92
	3	GCP23-1200-03	TYNE	E350-10mmX21-GCP23-1200-03	21	2.62
	4	GCP23-1200-04	CUTTING EDGE 80x15x1180	HB400-15mmX1-GCP23-1200-04	1	8.85
	5	GCP23-1200-05	ROUND BAR DIA 20X1200L		1	2.95
	6	GCP23-1200-06	TOP PLATE	E350-8mmX1-GCP23-1200-06	1	7.72
	7	GCP23-1200-10	END CAP	E350-6mmX2-GCP23-1200-10	2	0.12
	8	GCP23-1200-013	ULK LOGO	HB400-4mmX2-GCP23-1200-013	2	0.05
	9	GCP23-1200-07	TOP SUPPORT PLATE	E350-8mmX1-GCP23-1200-07	1	8.10



			MACHINING TOLERANCES: 0 ±0.50mm 0.00mm ±0.30mm 0.00mm ±0.20mm 0.000mm ±0.10mm 0.000mm ±0.50 ANGULAR: SURFACE FINISH Ra 3.2 MICRO mm U.O.N. BREAK ALL SHARP CORNERS TO 0.2-0.4x45° ALL DIMENSIONS ARE IN MM. TIGHTENING TORQUES ACCORDING TO EG-002- U.O.N		FABRICATION TOLERANCES LINEAR DIMENSIONS 0 to 300mm ±0.5mm LINEAR DIMENSIONS 301mm to 1500mm ±1.0mm LINEAR DIMENSIONS > 1501mm TO BE WITHIN ±2.0mm ANGULAR ±0.5mm PLATE THICKNESS & SECTION SIZE TO BE WITHIN NORMAL AS1365 TOLERANCES U.O.N. WELDING SYMBOLS AND WELDING ACCORDING TO AS 1554.1:2014 ALL WELD SIZES ARE FINAL ALL INSPECTIONS TO BE VISUAL & DIMENSIONAL U.O.N. SURFACE PROTECTION AS PER PROJECT SPECIFICATION	
			TITLE: <div style="text-align: center;"> GCP23-1200-0.19M3 RAKE BUCKET </div>		DO NOT SCALE DRAWING IF IN DOUBT, ASK SCALE: 1:50 	
DRW BY CKD & APP BY	HK 	23/01/2026 	DWG No. <div style="text-align: center;"> GCP23-1200 </div>	MAT'L : REFER BOM	WEIGHT [KGS]: <div style="text-align: center;"> 125.69 </div>	
This design or drawing is the property of ULK and must not be used, reproduced, copied or disclosed wholly or in part without the written permission of ULK. PROPRIETRY, CONFIDENTIAL & COPYRIGHT ©				SIZE: A4	SHEETS: 1 OF 2	

