

1	2	3	4	5	6	7	8
ITEM NO.	PART NUMBER	DESCRIPTION	Dxf name	QTY.	Weight		
A	1	GCP23-1200-01	SIDE PLATE	E350-10mmX2-GCP23-1200-01	2	8.89	
	2	GCP23-1200-02	TUBE ID58xOD82xL1220		1	24.92	
	3	GCP23-1200-03	TYNE	E350-10mmX21-GCP23-1200-03	21	2.62	
	4	GCP23-1200-04	CUTTING EDGE 80x15x1180	HB400-15mmX1-GCP23-1200-04	1	8.85	
	5	GCP23-1200-05	ROUND BAR DIA 20X1200L		1	2.95	
	6	GCP23-1200-06	TOP PLATE	E350-8mmX1-GCP23-1200-06	1	7.72	
	7	GCP23-1200-10	END CAP	E350-6mmX2-GCP23-1200-10	2	0.12	
	8	GCP23-1200-013	ULK LOGO	HB400-4mmX2-GCP23-1200-013	2	0.05	
	9	GCP23-1200-07	TOP SUPPORT PLATE	E350-8mmX1-GCP23-1200-07	1	8.10	
B							
C							
D							
E							
F							

MACHINING TOLERANCES:
0 ±0.50mm
0.00mm ±0.30mm
0.00mm ±0.20mm
0.00mm ±0.10mm
ANGULAR:
SURFACE FINISH Ra 3.2 MICRO mm U.N.O.
BREAK ALL SHARP CORNERS TO 0.2-0.4x45°
ALL DIMENSIONS ARE IN MM.
TIGHTENING TORQUES ACCORDING TO EG-002- U.O.N

FABRICATION TOLERANCES:
LINEAR DIMENSIONS 0 to 500mm ±0.5mm
LINEAR DIMENSIONS 501mm to 1500mm ±1.0mm
LINEAR DIMENSIONS > 1501mm TO BE WITHIN ±2.0mm
ANGULAR ±0.5mm
PLATE THICKNESS & SECTION SIZE TO BE WITHIN ±0.50mm
NORMAL AS1365 TOLERANCES U.O.N.
WELDING SYMBOLS AND WELDING ACCORDING TO AS 1554.1:2014
ALL WELD SIZES ARE FINAL.
ALL INSPECTIONS TO BE VISUAL & DIMENSIONAL U.O.N.
SURFACE PROTECTION AS PER PROJECT SPECIFICATION

TITLE: **GCP23-1200-0.19M3 RAKE BUCKET**

DO NOT SCALE DRAWING
IF IN DOUBT, ASK
SCALE: 1:50

DRW BY: HK DATE: 23/01/2026 DWG No.: GCP23-1200

CKD & APP BY: APPROVED BY: MAT'L : REFER BOM WEIGHT (KGS): 125.69

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SIZE: A4 SHEETS: 1 OF 2

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ZONE	REV.	DESCRIPTION	CHANGE DOC.	DATE	APPROVED BY

